

USPTO Customer No. 25280

Case 2104A

**AMENDMENT****In the Claims**

Please amend the Claims as follows:

1. (Currently amended) A rubber floor mat comprising:  
a single vulcanized sheet of foam rubber having at least one protrusion integrated on at least one side of said sheet;  
said foam rubber sheet having a dense rubber skin completely encompassing said sheet, said dense rubber skin being formed from a single sheet of dense rubber; and  
wherein an outer portion of said protrusion has a thick dense rubber skin and wherein said protrusion has a diameter in the range of about 1/32 inch to about 1/8 inch.
2. (Original) The rubber floor mat set forth in claim 1, wherein said sheet of foam rubber includes a plurality of protrusions integrated on one side of said sheet.
3. (Original) The rubber floor mat set forth in claim 1, wherein said sheet of foam rubber includes a plurality of protrusions integrated on both sides of said sheet.
4. (Original) The rubber floor mat set forth in claim 1, wherein said dense rubber skin on said protrusion is between about 30-80 microns thick.
5. (Original) The rubber floor mat set forth in claim 1, wherein said foam rubber is formed from a nitrile rubber compound.
6. (Currently amended) ~~The rubber floor mat set forth in claim 5,~~ A rubber floor mat comprising:  
a single vulcanized sheet of foam rubber having at least one protrusion integrated on at least one side of said sheet;  
said foam rubber sheet having a dense rubber skin completely encompassing said sheet, said dense rubber skin being formed from a single sheet of dense rubber; and  
wherein an outer portion of said protrusion has a thick dense rubber skin and wherein said protrusion has a diameter in the range of about 1/32 inch to about 1/8 inch  
and wherein said foam rubber is formed from a nitrile rubber compound and  
wherein the dense rubber skin formed on said outer portion of said protrusion is between twice and ten times as thick as said skin formed about said entire layer of said mat.
7. Previously cancelled

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8. (Original) The rubber floor mat set forth in claim 1, further comprising at least one solid rubber reinforcing strip around outer peripheral edges of said rubber floor mat.
9. (Original) The rubber floor mat set forth in claim 1, further comprising a carpet pile secured to one side of said foam rubber sheet.
10. Withdrawn from consideration
11. Withdrawn from consideration
12. Withdrawn from consideration
13. Withdrawn from consideration
14. Withdrawn from consideration
15. Previously cancelled
16. Previously cancelled
17. Previously cancelled
18. Previously cancelled
19. Previously cancelled
20. (Original) A rubber floor mat comprising:
  - a single vulcanized sheet of foam rubber having at least one protrusion integrated on at least one side of said sheet;
  - said foam rubber sheet having a dense rubber skin completely encompassing said sheet; and
  - wherein at least an outer portion of said protrusion has a thick dense rubber skin that is at least 40 microns thick.
21. (Original) The rubber floor mat set forth in claim 20, wherein said sheet of foam rubber includes a plurality of protrusions integrated on both sides of said sheet.
22. (Original) The rubber floor mat set forth in claim 20, wherein said dense rubber skin on said protrusion is between 40-80 microns thick.
23. Withdrawn from consideration
24. Withdrawn from consideration

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25. Withdrawn from consideration

26. Withdrawn from consideration

27. Previously cancelled

28. Previously cancelled

29. Previously cancelled

30. Previously cancelled

31. (Previously added) The rubber floor mat set forth in claim 1, wherein said protrusion has a diameter of about  $\frac{3}{32}$  inch.